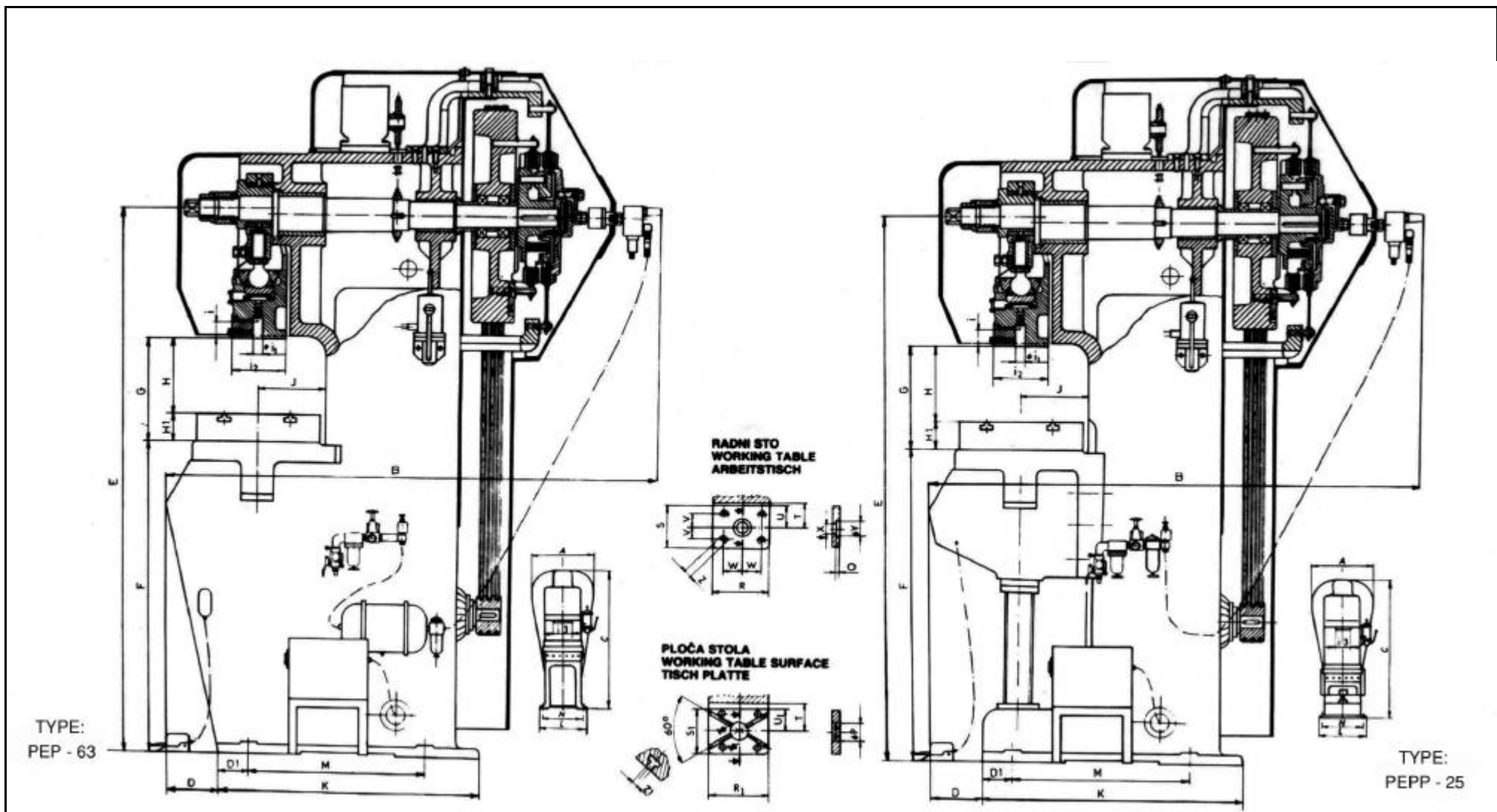


ECCENTRIC PRESSES WITH PNEUMATIC BRAKE-CLUTCH TYPE: PEP, PEPP



TEHNICAL DATA		ECCENTRIC PRESSES TYPE	
		“PEPP – 25”	“PEP – 63”
Max. force	kN	250	630
Working capacity at single operation (one press travel)	Nm	630	2500
Working capacity at continuous (automatic) operation (per one travel of the press)	Nm	315	1250
Distance from table axes to front wall of the press	mm	200	250
Press travel no at continuous (automatic) operation	travel/min	120	100
Number of turning on by single work (max. allowed)	turning on/min	40	30
Travel adjustment of the press	mm	8 - 60	10 - 100
PRESS			
Press position adjustment	mm	40	63
Hole for tools acceptance: dia x depth	mm	Ø32H7 x 65	Ø40H7 x 75
Press surface: length x width	mm	180 x 180	315 x 250
WORKING TABLE			
Max. distance between table and press (with max. travel and with completely wound spindle with ball)	mm	415	400
Grooves (at “PEP” type presses are made at request)		Parallel	Parallel
Groove sizes per JUS standard M GO.060		T - 18	T - 22
Table surface: length x width	mm	500 x 400	630 x 495
Table hole dia.	mm	Ø160	Ø250
Table adjustment towards the press	mm	325 - 415	table stab.
WORKING TABLE SURFACE			
Height	mm	70	85
Surface: length x width	mm	490 - 390	620 - 490
Hole dia.	mm	Ø90	Ø110
Grooves		Diagonal	Diagonal
Grooves sizes per JUS standard M GO.060		T - 18	T - 22
PNEUMATIC FRICTIONAL “COUPLER WITH BRAKE”			
		ECCENTRIC PRESSES TYPE	
		“PEPP – 25”	“PEP – 63”
Maximum consumption of air by one turning (by atmospheric pressure and 20 °C)	dm ³ /one turning on	5	15
Air working pressure	bara	5,5	5,5
ELECTRIC ENGINE			
Power	kW	3	7,5
RPM	min ⁻¹	960	715
Built-in shape		87	87
DIMENSIONS			
Length	mm	960	1420
Width	mm	1450	1940
Height	mm	2040	2590
Nett weight	kg	2000	3800



TYPE	A	B	C	D	D1	E	F	G	H	H1	i	i1	i2	i3	J	K	L
PEPP - 25	960	1450	2040	128	100	1550	710	415	345	70	65	Ø32H7	160	170	200	745	600
PEP - 63	1420	1940	2590	124	90	1863	800	400	315	85	75	Ø40H7	250	315	250	1030	700

TYPE	M	N	O	P	R	R1	S	S1	T	U	U1	V	W	X	Y	Z	Z1
PEPP - 25	530	540	36	Ø90	560	490	400	390	200	185	180	140	-	Ø160	H11 Ø180	T - 18	T - 18
PEP - 63	795	640	45	Ø110	630	620	495	490	250	230	230	180	200	Ø250	H11 Ø280	M20	T - 22